



Dart Aerospace Ltd.
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D5357-041
Job Sheet 199060



Part No: D5357-041

Job Qty: 1 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/12/19

Job Tracking No:

Due Date: 8/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.10.28 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.11 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	1 pcs	8/30/19		0.00	1.07	Large Fab - 1		ML
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	1 pcs	8/30/19		0.00	0.00	QC 9 - 10		EZ
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	1 pcs	8/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S211116



Part: D5357 - 041

Job No: 199060

Serial No/Batch: S211116

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/04/19

Plex 8/12/19 9:37 AM Dart.lajeunesse.marie

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					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170	QC 21 - SA	3 pcs	8/30/19	0.00 0.00	QC 21 - SA - 21 ✓	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

DATE
21
9-09

SEP 12 2019

Part Op 110 - (Weld per dwg A/R S.S. rod Batch: M138974)
 Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)
 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Small Fab)
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

011844

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4794-3	Stud	2 pcs (2 ea)	110-Large Fab - Welded Assy-1	5190506
M304TR0.500W.049	304 Round Tube .500 X .049W	2 ft (2 ea)	110-Large Fab - Welded Assy-1	5166387
AN3C3A	Bolt	2 Ea (2 ea)	140-Small Fab - 2 - B4B	5147510
AN665-34R	Clevis	2 Ea (2 ea)	140-Small Fab - 2 - B4B	5190007
D2690-6	Lanyard	2 pcs (2 ea)	140-Small Fab - 2 - B4B	5197189
MS17984-C405	Pin, Quick Release	2 Ea (2 ea)	140-Small Fab - 2 - B4B	5195831
MS21043-3	Nut	2 Ea (2 ea)	140-Small Fab - 2 - B4B	5209162
MS21919WCF8	Clamp	2 Ea (2 ea)	140-Small Fab - 2 - B4B	5195801 - 5196208
NAS1149C0332R	Washer (AN960C10L)	4 Ea (4 ea)	140-Small Fab - 2 - B4B	5211548
NAS509-4C	Nut	2 Ea (2 ea)	140-Small Fab - 2 - B4B	5194045

ST350
ST330
ST009
GA006
ST302
ST201
ST266
ST551

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	D4794-3	2	0	0
	M304TR0.500W.049	2	102	0
140-Small Fab - 2 - B4B	AN3C3A	2	302	0
	AN665-34R	2	30	0
	D2690-6	2	129	0
	MS17984-C405	2	17	0
	MS21043-3	2	779	0
	MS21919WCF8	2	12	0
	NAS1149C0332R	4	3,043	0
	NAS509-4C	2	21	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐				DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐				MRB (QS1042) _____			
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition _____		Completed By _____		Lead hand / Supervisor _____		QC / QA Coordinator _____	
Description Work Order Deviation _____		FAULT CATEGORY											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
		Other/Details: _____											

